

## CORROLESS RF61

### TWO PACK POLYURETHANE REINFORCED FINISH - GLOSS

#### DESCRIPTION

A two component, glass reinforced, aliphatic polyurethane gloss finish.

#### PRODUCT FEATURES AND RECOMMENDED USES

- Excellent gloss retention.
- Tough durable finish, good anti-abrasion resistance and weathering characteristics.
- Glass reinforced for increased impermeability.
- Excellent chemical resistance.
- Indefinitely recoatable.
- Suitable for urban, marine and industrial environments.
- Applications include piping, cranes, mechanical equipment, bridges, storage tank exteriors, chemical plants and other structural steel.

#### TECHNICAL DATA

##### Volume Solids (±2%)

53%.

##### Volatile Organic Content

**Base** 428 g/litre (average)    **Hardener** 379 g/litre

##### Specific Gravity

1.1 to 1.3 kg/litre (mixed material) depending on colour.

##### Film Thickness

**Wet Film** 56 - 113 microns.    **Dry Film** 30 - 60 microns.

##### Theoretical Coverage

13.2 m<sup>2</sup>/litre at 40 microns dft. Practical coverage rate can vary depending on application method, temperature, profile and porosity of the substrate.

##### Mixing Ratio

5:1 by volume (base to hardener).

##### Pot Life (at 18°C)

4 hours.

##### Drying Times (at 40 microns dft)

	10°C	18°C	30°C
<b>Dust Free</b>	2 hours	1½ hours	45 mins
<b>Hard Dry</b>	6 hours	4 hours	2 hours
<b>Overcoating Minimum</b>	24 hours	16 hours	12 hours
<b>Maximum</b>	Indefinite	Indefinite	Indefinite

##### Thinners and Cleaning Solvent

Corroless Thinners No.5. (Solvent Gun Wash may be used for cleaning only).

##### Finish

High Gloss.

##### Colours

Available in a wide range of colours.

##### Storage

Product has a shelf life of 2 years when stored in dry, cool conditions and protected from frost.

**CORROLESS Corrosion Control**, Worldwide Headquarters, Kelvin Way, WEST BROMWICH, West Midlands B70 7JZ,

**Telephone:**  
+44 (0)121 524 2235

**Fax:**  
+44 (0)121 553 2787

**Web:**  
[www.corroless.com](http://www.corroless.com)

**e-mail:**  
info-corroless@axaltacs.com

# CORROLESS RF61

## TWO PACK POLYURETHANE REINFORCED FINISH - GLOSS

### APPLICATION DETAILS

**Surface Preparation** All surfaces when coated should be firm, clean, dry and free from all oil, grease, and other contamination. This is a finish coat and should be applied over Corroless primers or intermediate coats.  
**Recommended primer:** Corroless EPF.  
**Intermediate coats:** Corroless RF31.

**Application** Always follow the overcoating time for the selected primer.

Method	Airless Spray	Conventional Spray	Brush	Roller
Output Fluid Pressure	2200-2500 psi	Yes – thinning required	Yes	Yes
Tip size	13-18 thou			
Fan angle	30° - 65°			

**Spraying** **Caution** contains **isocyanate**. Ensure adequate ventilation and wear air fed hood when spraying. An addition of 5-10% Corroless Thinners No.5 is recommended for best results when airless or conventional spraying.

**Brushing/Rolling** Product can be applied by brush or roller, although due to fast curing properties intricate structures should be avoided using these methods.

**Mixing** Mix each component separately prior to thoroughly mixing together for 2 to 3 minutes at medium speed. Always use a mechanical agitator. Ensure product is used only in the proportions recommended.

**Stripe coating** Stripe coat all edges, nuts, bolts, welds etc.

**Application Temperature** Range 5°C - 25°C.

**Ambient conditions** High humidity and condensation will impair gloss. Only apply in conditions of good ventilation, which should be maintained during drying. Do not apply when rain, mist, sleet or snow are imminent. During application and drying time the Relative Humidity should not exceed 85% and the steel temperature should remain at least 3°C above the dew point.

**Overcoating** Overcoatable with itself and Corroless Anti-graffiti topcoats. If overcoating time exceeds 24 hours and contamination has occurred, clean using a detergent solution/fresh water rinse and allow to dry before continuing.

**Flash Point** 21-32°C.

**Health and Safety** At all times observe precautionary notices on containers. Refer to Material Safety Data Sheets available from Corroless on request.

AN AXALTA COATING SYSTEMS BRAND



The information provided herein corresponds to our knowledge on the subject at the date of its publication. This information may be subject to revision as new knowledge and experience becomes available. The data provided fall within the normal range of product properties and relate only to the specific material designated; these data may not be valid for such material used in combination with any other materials or additives or in any process, unless expressly indicated otherwise. The data provided should not be used to establish specification limits or used alone as the basis of design; they are not intended to substitute for any testing you may need to conduct to determine for yourself the suitability of a specific material for your particular purposes. Since Axalta cannot anticipate all variations in actual end-use conditions Axalta makes no warranties and assumes no liability in connection with any of this information. Nothing in this publication is to be considered as a license to operate under or a recommendation to infringe any patent rights.